

1 2 3 4

P\N	MATERIAL	MATERIAL DESCRIPTION	FINISH	REMARKS
P\N				

Ø.187 THRU PROBE PLATE
Ø.187 THRU & FAR SIDE C'SINK
82° TO Ø.345 DIAPHRAM PLATE

[A] [B] [C] [D] [E]

[M]

.000

[Q] [R]

[L]

[K] [J] [H]

[G] [P]* [N]* [F]

LOCKING PINS
Ø.1865±.0005 THRU IN PROBE PLATE
Ø.265 THRU IN DIAPHRAM PLT

	OC1	OC2	OC3
A	3.875	5.875	7.875
B	.875	.875	.875
C	5.375	7.375	9.375
D	9.875	13.875	17.875
E	10.750	14.750	18.750
F	11.050	15.050	19.050
G	.300	.300	.300
H	3.875	5.875	7.875
J	3.250	5.250	7.250
K	3.047	5.047	7.047
L			3.625
M			3.625
N			13.625
P			5.125
USABLE AREA			
Q	10.000	14.000	18.000
R	7.000	11.000	15.000

NOTE: *[]* ADDITIONAL HOLES REQ FOR ONLY OC3

SEMCO PROPRIETARY

x	ASM No.	A	FIRST ISSUE
QTY	ASSEMBLY NUMBER	ECN	REV.
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPROVALS	
INCHES .X ± .02 .XX ± .01 .XXX ± .005 FRACTIONAL = STOCK SIZE DE-BURR ALL EDGES .020 MAX.		DESIGNED R.C.	DATE
ANGULAR ±1°		DRAWN R.C.	
		CHECKED	
		RELEASED	4/21/25
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THIRD ANGLE
PROJECTION

SEMCO MACHINE CORPORATION
5 Kenneth Miner Drive
Wrentham, MA, 02093
(508) 384-8303

2200 SERIES MOUNTING INFO

BY DATE	APVD

SHEET 1 OF 1 REV. A