



ITEM	PART NUMBER	DESCRIPTION	QTY
1	SM200-0726	FRAME, OVERCLAMP VOC-101HP	1
2	SM200-0054	BLOCK, PIVOT OVERCLAMP	2
3	SM200-0031-02	BLOCK, HINGE .344 C'BORE	2
4	SM200-0032-02	BLOCK, LATCH .344 C'BORE	2
5	SM200-0028	BLOCK, PIVOT LATCH	1
6	SM200-0029	LATCH, CAPTIVATING DELRIN	2
7	SM200-0033	HANDLE	1
8	P0003	SPRING, LATCH	2
9	SM200-0435	BRACKET, CARLSON HINGE MNT.	2
10	SMP-0022	HINGE CARLSON LEFT	1
11	SMP-0023	HINGE, CARLSON RIGHT	1

ORDERING INSTRUCTIONS

RAIL OPTION	OPTIONS CODE																	
	5	6	7	11	12	13	14	15										
ASM-2009-																		
NO RAIL	F																	
STANDARD RAIL	S																	
1/4 X 1 SOLID RAIL	R																	
G-10 INSERT	G																	
ESD G-10 INSERT	G	E																
LEXAN INSERT	L																	
ESD LEXAN INSERT	L	E																

OPTION CODE
A= GAS SHOCKS
W=MICROSWITCH
S=TOP PLATE STIFFENER
R1=.25 RISER BLOCKS
R3=.50 RISER BLOCKS
R5=.75 RISER BLOCKS
R7=1.00 RISER BLOCKS

QTY	ASSEMBLY NUMBER	ECN	REV.	DATE	REVISION	BY	DATE	APVD

SEMCO PROPRIETARY
 SEMCO MACHINING CORPORATION
 VOC-01 HP OVERCLAMP
 18 X 16 FIXTURE
 SCALE: 1X
 SHEET NO: 1 OF 1
 DATE: 11/03