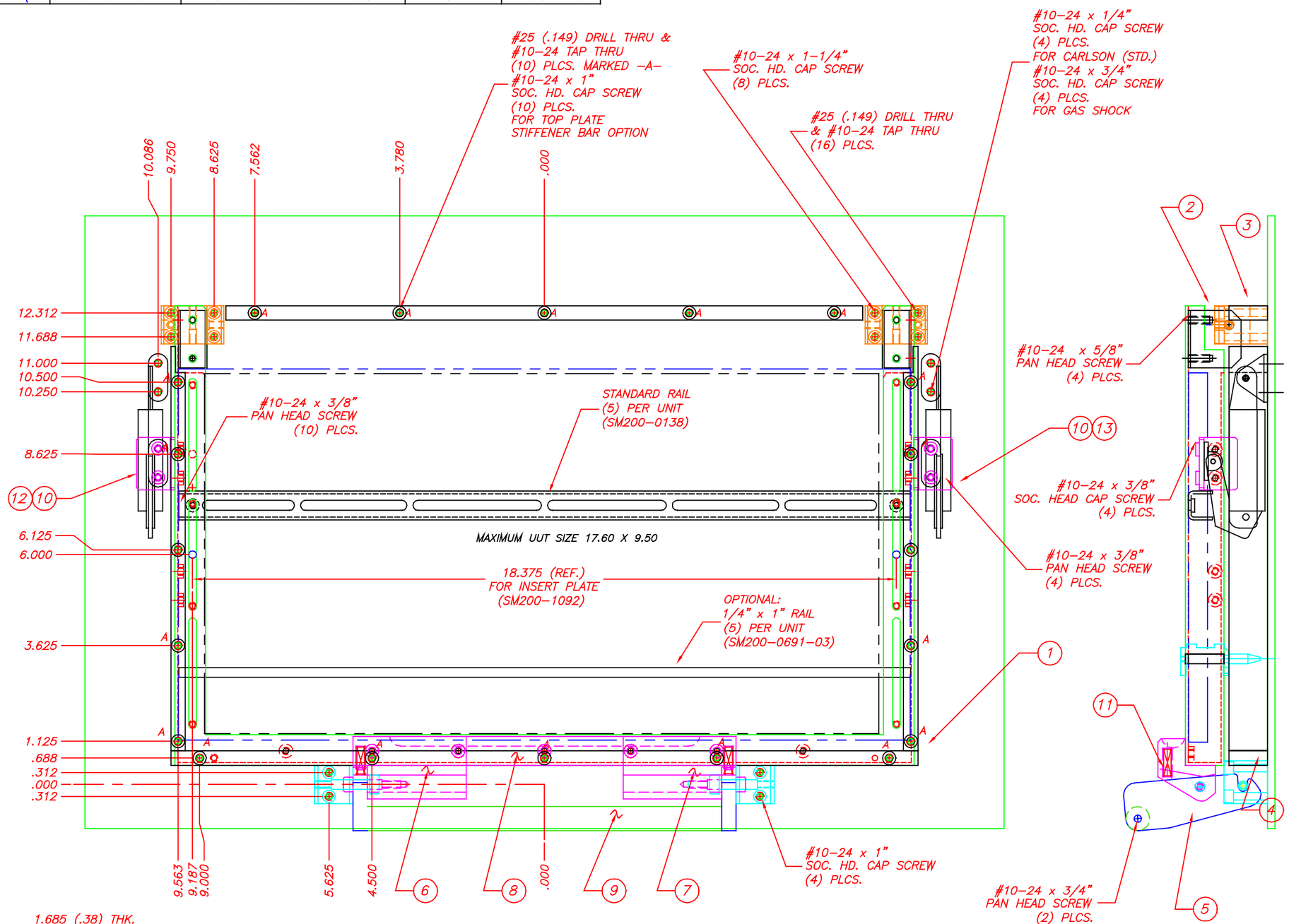
P\N	MATERIAL	MATERIAL DESCRIPTION	FINISH	REMARKS

ITEM	PART Nos.	DESCRIPTION	QTY
1	SM200–0206	FRAME, OVERCLAMP VOC–102S	1
2	SM200–0054	BLOCK, PIVOT OVERCLAMP	2
3	SM200–0031–02	BLOCK, HINGE .344 C'BORE	2
4	SM200–0032–02	BLOCK, LATCH .344 C'BORE	2
5	SM200–0029	LATCH, CAPTIVATING DELRIN	2
6	SM200–0207	BLOCK, PIVOT LATCH LEFT HD.	1
7	SM200–0207–01	BLOCK, PIVOT LATCH RIGHT HD.	1
8	SM200–0207–02	HANDLE, GRIP EXTENDER	1
9	SM200–0208	HANDLE, EXTENDED LATCH	1
10	SM200–0435	BRACKET, CARLSON SPRING	2
11	P0003	SPRING, LC–032C–12MW	2
12	P0024	CARLSON SPRING LEFT	1
13	P0025	CARLSON SPRING RIGHT	1



ORDERING INSTRUCTIONS

	RAIL OPTION			OPTIONS CODE				
	5	6	7	– 11	12	13	14	15
ASM–2005–				–				
NO RAIL	F			A	W		S	R1
STANDARD RAIL	S							
1/4 X 1 SOLID RAIL	R							
G–10 INSERT	G							
ESD G–10 INSERT	G		E					
LEXAN INSERT	L							
ESD LEXAN INSERT	L		E					

OPTION CODE
A= GAS SHOCKS
W=MICROSWITCH
S=TOP PLATE STIFFENER
R1=.25 RISER BLOCKS
R3=.50 RISER BLOCKS
R5=.75 RISER BLOCKS
R7=1.00 RISER BLOCKS

REV.	REVISION	BY	DATE
C	REVISED AND REDRAWN		
B	ADDED ORDERING INFORMATION	MN	11/03

QTY | ASSEMBLY NUMBER | ECN

TOLERANCES UNLESS OTHERWISE SPECIFIED.
INCHES .X ± .02 .XX ± .01 .XXX± .005
ANGULAR ±1°
FRACTIONAL = STOCK SIZE
DE–BURR ALL EDGES .020 MAX.

APPROVALS		DATE
DESIGNED	M. NACCI	10/12/01
DRAWN	M. DOWDALL	10/12/01
CHECKED		
RELEASED	M. NACCI	10/12/01

CAD ADMINISTERED CHANGES ONLY

THIRD ANGLE PROJECTION

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SEMCO PROPRIETARY

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VOC–102S OVERCLAMP
20 x 24 FIXTURE

SCALE 1X | DWG NO ASM–2005 | SHEET 1 OF 1 | REV. C