



ITEM	PART Nos.	DESCRIPTION	QTY
1	SM200-0137	FRAME, OVERCLAMP VOC-103	1
2	SM200-0054	BLOCK, PIVOT OVERCLAMP	2
3	SM200-0031-02	BLOCK, HINGE .344 C'BORE	2
4	SM200-0032-02	BLOCK, LATCH .344 C'BORE	2
5	SM200-0207	BLOCK, CAPTIVATING LEFT	1
6	SM200-0207-01	BLOCK, CAPTIVATING RIGHT	1
7	SM200-0207-02	BLOCK, LATCH HANDLE	1
8	SM200-0208	HANDLE	1
9	SM200-0029	LATCH, CAPTIVATING DELRIN	2
10	SM200-0435	BRACKET, CARLSON SPRING	2
11	P0024	CARLSON SPRING LEFT	1
12	P0025	CARLSON SPRING RIGHT	1
13	P0003	SPRING, LATCH	2

ORDERING INSTRUCTIONS

RAIL OPTION	5	6	7	11	12	13	14	15	OPTIONS CODE
ASM-2003-				-					
NO RAIL	F								A W S R1
STANDARD RAIL	S								
1/4 X 1 SOLID RAIL	R								
G-10 INSERT	G								OPTION CODE
ESD G-10 INSERT	G	E							A= GAS SHOCKS
LEXAN INSERT	L								W=MICROSWITCH
ESD LEXAN INSERT	L	E							S=TOP PLATE STIFFENER
									R1=.25 RISER BLOCKS
									R3=.50 RISER BLOCKS
									R5=.75 RISER BLOCKS
									R7=1.00 RISER BLOCKS

C CORRECTED MOUNTING DIMENSIONS		B ADDED ORDERING INFORMATION		MN	11/03
QTY	ASSEMBLY NUMBER	ECN	REV.	REVISION	BY DATE
					APVD
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPROVALS		DATE	
INCHES .X ± .02		DESIGNED	M. NACCI	10/10/01	
.XX ± .01		DRAWN	M. DOWDALL	10/10/01	
.XXX ± .005		CHECKED			
FRACTIONAL = STOCK SIZE		RELEASED	M. NACCI	10/10/01	
DE-BURR ALL EDGES .020 MAX.		SEMCO MACHINE CORPORATION		VOC-103 OVERCLAMP	
		6 Kenneth Miner Drive		20 x 24 FIXTURE	
		Westborough, MA 01581		(508) 394-8303	
		SCALE	DWG NO	SHEET	REV.
		N.T.S.	ASM-2003	1 OF 1	C

SEMCO PROPRIETARY