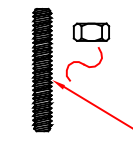


ITEM	PART NUMBER	DESCRIPTION	QTY
1	SM200-0035	FRAME, OVERCLAMP VOC-102	1
2	SM200-0054	BLOCK, PIVOT OVERCLAMP	2
3	SM200-0031-02	BLOCK, HINGE .344 C'BORE	2
4	SM200-0032-02	BLOCK, LATCH .344 C'BORE	2
5	SM200-0028	BLOCK, PIVOT LATCH	1
6	SM200-0029	LATCH, CAPTIVATING DELRIN	2
7	SM200-0033	HANDLE	1
8	SM200-0435	BRACKET, CARLSON SPRING	2
9	P0022	CARLSON SPRING LEFT	1
10	P0023	CARLSON SPRING RIGHT	1
11	P0003	SPRING, LATCH	2



1/4-20 THD DELRIN ROD & 1/4-20 X 9/16" HEX NUT STANDARD, 18 PER

ORDERING INSTRUCTIONS

RAIL OPTION	5	6	7	11	12	13	14	15	OPTIONS CODE
ASM-2002-									
NO RAIL	F								A W H S R1
STANDARD RAIL	S								OPTION CODE
1/4 X 1 SOLID RAIL	R								A= GAS SHOCKS
G-10 INSERT	G								W=MICROSWITCH
ESD G-10 INSERT	G	E							H=EXTENDED HANDLE
LEXAN INSERT	L								S=TOP PLATE STIFFENER
ESD LEXAN INSERT	L	E							R1=.25 RISER BLOCKS
									R3=.50 RISER BLOCKS
									R5=.75 RISER BLOCKS
									R7=1.00 RISER BLOCKS

QTY	ASSEMBLY NUMBER	ECH	REV	APPROVALS	DATE	REVISION	BY	DATE	APVD

TOLERANCES UNLESS OTHERWISE SPECIFIED:
 .0005-0.005 ANGULAR .01
 .005-0.008 .005
 .008-0.030 FRACTIONAL = STOCK SIZE
 .030-0.060 DE-BURR ALL EDGES .020 MAX.
 .060-0.125 .015
 .125-0.250 .020
 .250-0.500 .030
 .500-1.000 .040
 1.000-2.000 .050
 2.000-5.000 .060
 5.000-10.000 .070
 10.000-25.000 .080
 25.000-50.000 .090
 50.000-100.000 .100
 100.000-250.000 .120
 250.000-500.000 .150
 500.000-1000.000 .200
 1000.000-2500.000 .250
 2500.000-5000.000 .300
 5000.000-10000.000 .375
 10000.000-25000.000 .450
 25000.000-50000.000 .500
 50000.000-100000.000 .600
 100000.000-250000.000 .750
 250000.000-500000.000 .900
 500000.000-1000000.000 1.125
 1000000.000-2500000.000 1.500
 2500000.000-5000000.000 1.875
 5000000.000-10000000.000 2.250
 10000000.000-25000000.000 2.750
 25000000.000-50000000.000 3.375
 50000000.000-100000000.000 4.125
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