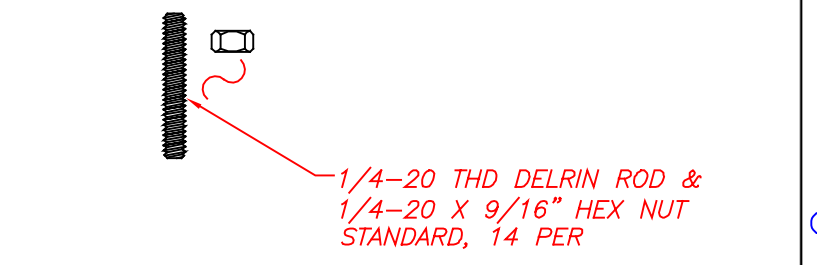


ITEM	PART NUMBER	DESCRIPTION	QTY
1	SM200-0034	FRAME, OVERCLAMP VOC-101	1
2	SM200-0054	BLOCK, PIVOT OVERCLAMP	2
3	SM200-0031-02	BLOCK, HINGE .344 C'BORE	2
4	SM200-0032-02	BLOCK, LATCH .344 C'BORE	2
5	SM200-0028	BLOCK, PIVOT LATCH	1
6	SM200-0029	LATCH, CAPTIVATING DELRIN	2
7	SM200-0033	HANDLE	1
8	SM200-0435	BRACKET, CARLSON SPRING	2
9	P0020	CARLSON SPRING LEFT	1
10	P0021	CARLSON SPRING RIGHT	1
11	P0003	SPRING, LATCH	2



**ORDERING INSTRUCTIONS**

RAIL OPTION	5	6	7	11	12	13	14	15	OPTIONS CODE
ASM-2001-									
NO RAIL	F								A W S R1
STANDARD RAIL	S								OPTION CODE
1/4 X 1 SOLID RAIL	R								A= GAS SHOCKS
G-10 INSERT	G								W=MICROSWITCH
ESD G-10 INSERT	G	E							S=TOP PLATE STIFFENER
LEXAN INSERT	L								R1=.25 RISER BLOCKS
ESD LEXAN INSERT	L	E							R3=.50 RISER BLOCKS
									R5=.75 RISER BLOCKS
									R7=1.00 RISER BLOCKS

QTY	ASSEMBLY NUMBER	ECN	REV.	DATE	BY	DATE	APVD

**APPROVALS**

DESIGNED	CHECKED	DATE
M. NACCI	M. NACCI	8/01/01

**SEMCO MACHINING CORPORATION**  
 8 Bennett Mill Drive  
 Westfield, MA, 01095  
 (401) 284-8300

VOC-101 OVERCLAMP  
 16 X 12 FIXTURE

SCALE: 1X  
 DWG NO: ASM-2001  
 SHEET: 1 OF 1  
 REV: B

SEMCO PROPRIETARY