



ITEM	PART Nos.	DESCRIPTION	QTY.
1	SM200-0027	HINGE	3
2	SM200-0028	BLOCK, PIVOT LATCH	2
3	SM200-0029	LATCH, CAPTIVATING DELRIN	4
4	SM200-0030	ARM, PIVOT	4
5	SM200-0031-01	BLOCK, HINGE MT/CT C'BORE. .250 DIA.	4
6	SM200-0032-01	BLOCK, LATCH .250 ALUMINUM	4
7	SM200-0033	HANDLE	2
8	SM400-0047	PANEL, SIDE MT103/104S	2
9	SM400-0079	PANEL, BOTTOM MT104/104S	1
10	SM400-0162-01	PANEL, FRONT MT104S MODIFIED	1
11	SM400-0164	PANEL, REAR MT104S	1
12	SM200-0204-01	PIN, PUSH w/1/4-20 NUTS	48
13	SM200-0209	BLOCK, SPACER	2
14	SM200-0214	LATCH	1
15	SM200-0550	BAR, STIFFENER MT104S 24"	1
16	SM400-0567-01	PLATE, PROBE MT104S DW w/STRIPPER	1
17	SM400-0568	COVER, PLEXI. MT104S DUAL WELL	2
18	P0003	SPRING, (LC-032C-12MW)	4
19	P0014	CARLSON SPRING ORANGE 702 L.H.	1
20	P0015	CARLSON SPRING ORANGE 702 R.H.	1
21	P0022	CARLSON SPRING BLUE 703 L.H.	2
22	P0023	CARLSON SPRING BLUE 703 R.H.	2
23	P0034	BUMPER	6
24	P0044	HANDLE, ROUND 3/8" DIA. x 5" C/L	2
25	P0045	SPRING PLUNGER 56-10-401-20	1
26	P0056	SPRING	20
27	SM400-0526	BUSHING, STEP	12
28	SM400-3696	PLATE, STRIPPER	2

ORDERING INSTRUCTIONS

ASM-1108-	PAN SIZES										OPTIONS CODE		
	5	6	7	8	9	10	11	12	13	14	A	W	R1
KIT, NO LATCH, NO OPTIONS, 4"													
BARE BOARD & PAN, NO UHA	B					4	0	P					
BARE BD & PAN W/LATCH NO UHA	B	X											
ESD BARE BD/PAN W/LATCH NO UHA	B	X	E										
UPPER HEAD ASSEMBLY	U							S	L	P			
UPPER HEAD ASSEMBLY ESD	U					E							
PAN ASSEMBLY ONLY NO LATCH	P												
PAN ASSEMBLY ONLY W/LATCH	P	X											
COMPLETE KIT W/LATCH	X												
KIT W/LATCH ESD PLATES	X				E								
KIT W/LATCH & STRIPPER PLATE	X	T											
KIT W/LATCH/STRIPPER W/ESD PLATES	X	T	E										

OPTION CODE
A= GAS SHOCKS
W=MICROSWITCH
R1=.25 RISER BLOCKS
R3=.50 RISER BLOCKS
R5=.75 RISER BLOCKS
R7=1.00 RISER BLOCKS

SEMCO PROPRIETARY

QTY	ASSEMBLY NUMBER	ECN	REV.	DATE	REVISION	BY	DATE	APVD
				6/10/03		M NACCI		
				6/10/03		M DOWDALL		
				6/10/03		M NACCI		

SEMCO MACHINE CORPORATION
 3 Kenneth Street Drive
 Westport, MA 02093
 (508) 384-8303

DESIGNED: M NACCI
 DRAWN: M DOWDALL
 CHECKED: M NACCI
 RELEASED: M NACCI

TOLERANCES UNLESS OTHERWISE SPECIFIED:
 ANGULAR ±1°
 FRACTIONAL = STOCK SIZE
 DE-BURR ALL EDGES .020 MAX.

SCALE: 1:1
 DWG NO: ASM-1108-XT
 SHEET: 1 OF 1
 REV: C