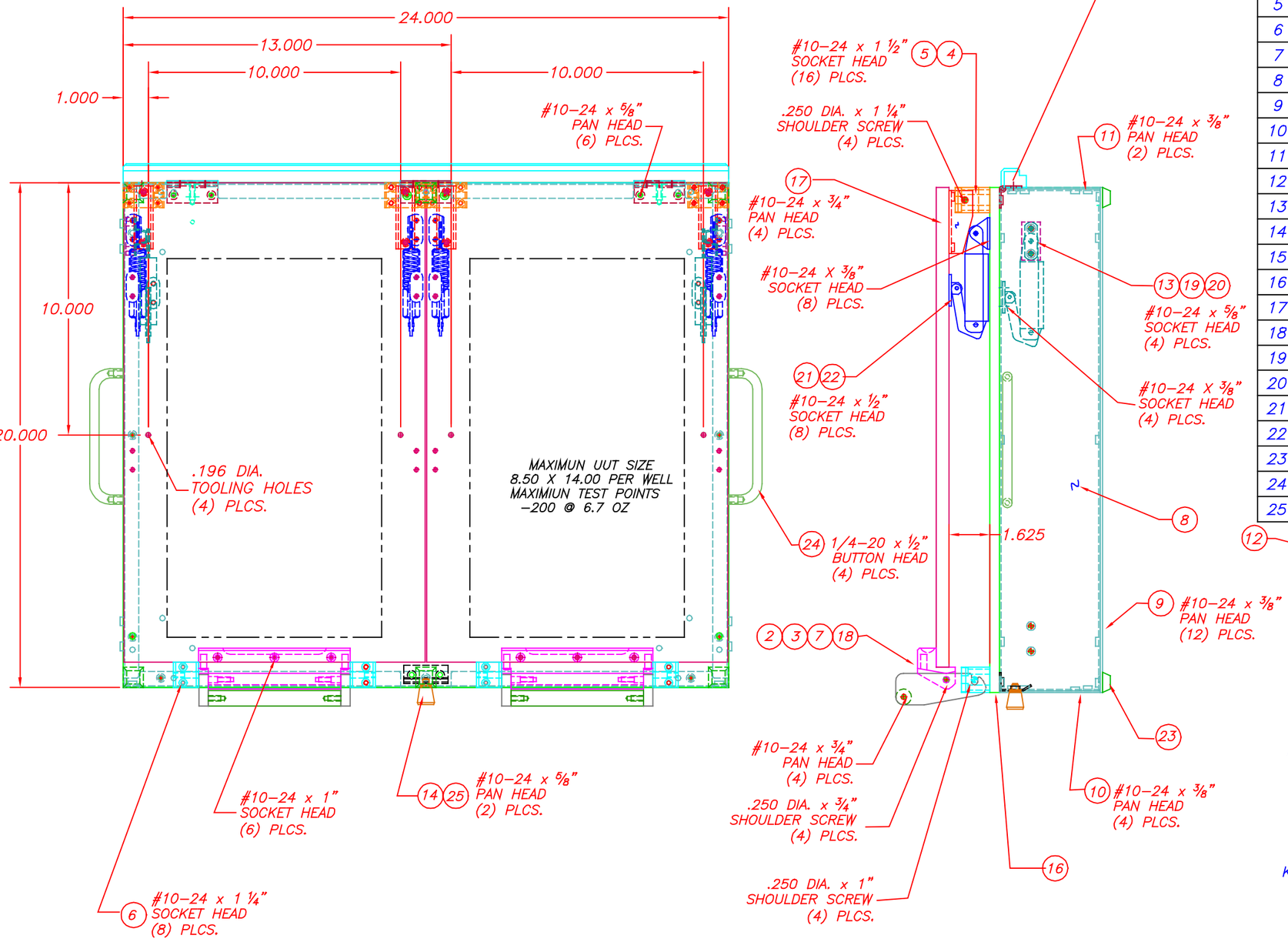

ITEM	PART Nos.	DESCRIPTION	QTY.
1	SM200-0027	HINGE	3
2	SM200-0028	BLOCK, PIVOT LATCH	2
3	SM200-0029	LATCH, CAPTIVATING DELRIN	4
4	SM200-0030	ARM, PIVOT	4
5	SM200-0031-01	BLOCK, HINGE MT/CT C'BORE. .250 DIA.	4
6	SM200-0032-01	BLOCK, LATCH .250 ALUMINUM	4
7	SM200-0033	HANDLE	2
8	SM400-0047	PANEL, SIDE MT103/104S	2
9	SM400-0079	PANEL, BOTTOM MT104/104S	1
10	SM400-0162-01	PANEL, FRONT MT104S MODIFIED	1
11	SM400-0164	PANEL, REAR MT104S	1
12	SM200-0204-01	PIN, PUSH w/1/4-20 NUTS	48
13	SM200-0209	BLOCK, SPACER	2
14	SM200-0214	LATCH	1
15	SM200-0550	BAR, STIFFENER MT104S 24"	1
16	SM400-0567-01	PLATE, PROBE MT104S DW w/STRIPPER	1
17	SM400-0568	COVER, PLEXI. MT104S DUAL WELL	2
18	P0003	SPRING, (LC-032C-12MW)	4
19	P0014	CARLSON SPRING ORANGE 702 L.H.	1
20	P0015	CARLSON SPRING ORANGE 702 R.H.	1
21	P0022	CARLSON SPRING BLUE 703 L.H.	2
22	P0023	CARLSON SPRING BLUE 703 R.H.	2
23	P0034	BUMPER	6
24	P0044	HANDLE, ROUND 3/8" DIA. x 5" C/L	2
25	P0045	SPRING PLUNGER	1

ORDERING INSTRUCTIONS

ASM-1108-	5 6 7 -	PAN SIZES 8 9 10	OPTIONS CODE 11 12 13 14
KIT, NO LATCH, NO OPTIONS, 4"			A W R1
BARE BOARD & PAN, NO UHA	B	4 0 P	
BARE BD & PAN W/LATCH NO UHA	B X		
ESD BARE BD/PAN W/LATCH NO UHA	B X E	8 0 P	
UPPER HEAD ASSEMBLY	U	S L P	
UPPER HEAD ASSEMBLY ESD	U E		
PAN ASSEMBLY ONLY NO LATCH	P		
PAN ASSEMBLY ONLY W/LATCH	P X		
COMPLETE KIT W/LATCH	X		
KIT W/LATCH ESD PLATES	X E		
KIT W/LATCH & STRIPPER PLATE	X T		
KIT W/LATCH/STRIPPER W/ESD PLATES	X T E		

OPTION CODE
A= GAS SHOCKS
W=MICROSWITCH
R1=.25 RISER BLOCKS
R3=.50 RISER BLOCKS
R5=.75 RISER BLOCKS
R7=1.00 RISER BLOCKS

x	ASM No.	C	UPDATED DWG.	MN	11/04
QTY	ASSEMBLY NUMBER ECN	REV.	REVISION	BY DATE	APVD

TOLERANCES UNLESS OTHERWISE SPECIFIED:
INCHES .X ± .02 .XX ± .01 .XXX±.005
ANGULAR ±1°
FRACTIONAL = STOCK SIZE
DE-BURR ALL EDGES .020 MAX.

APPROVALS	DATE
DESIGNED M. NACCI	6/10/03
DRAWN M. DOWDALL	6/10/03
CHECKED	
RELEASED M. DOWDALL	6/10/03

CAD ADMINISTERED CHANGES ONLY
THIRD ANGLE PROJECTION

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SEMCO PROPRIETARY

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Wrentham, MA. 02093
(508) 384-8303

MT104S TEST FIXTURE
DUAL WELL W/LATCH

SCALE	DWG NO	SHEET	REV.
1:1	ASM-1108-X	1 OF 1	C