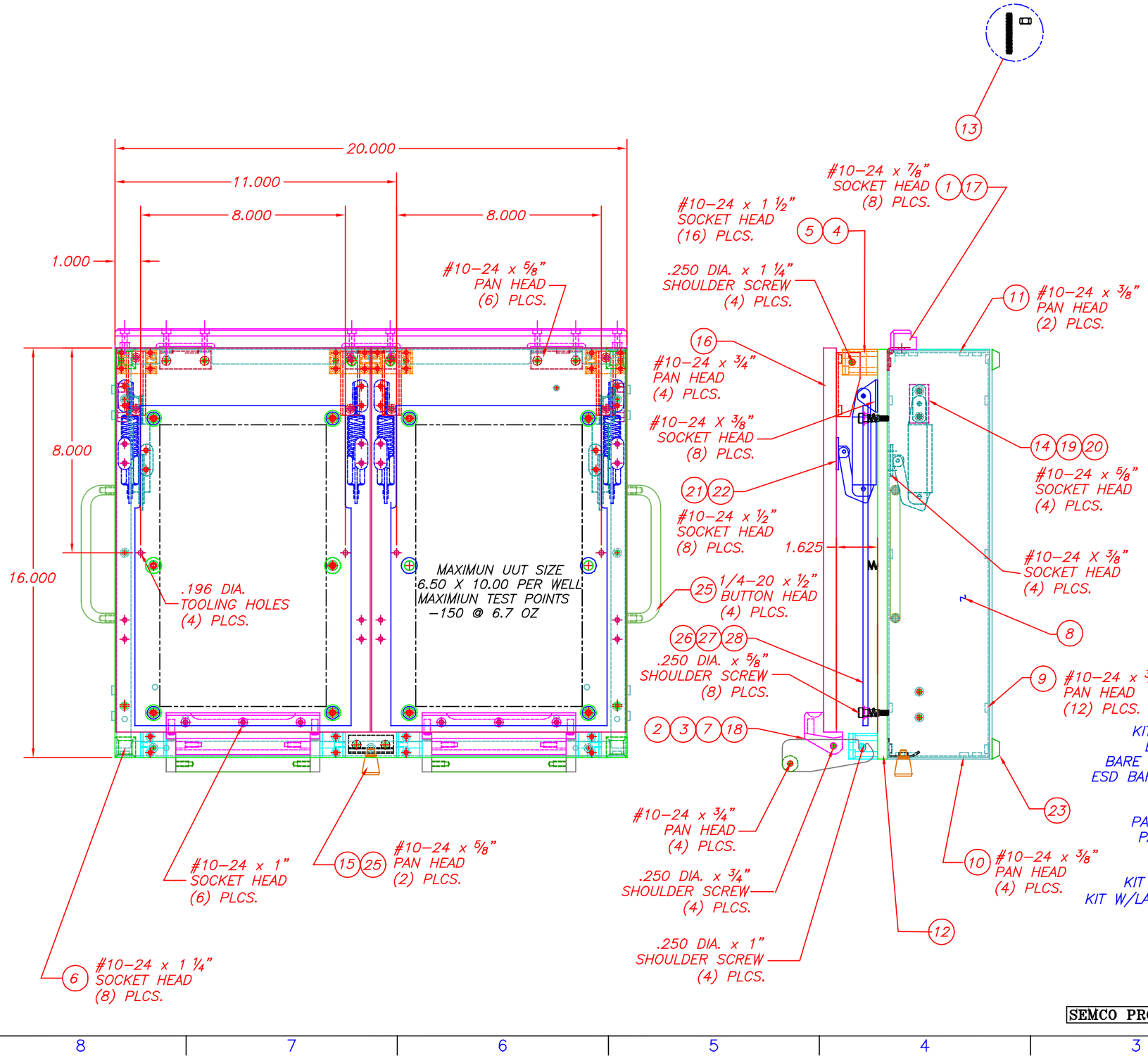

ITEM	PART NUMBER	DESCRIPTION	QTY
1	SM200-0027	HINGE	3
2	SM200-0028	BLOCK, PIVOT LATCH	2
3	SM200-0029	LATCH, CAPTIVATING	4
4	SM200-0030	ARM, PIVOT	4
5	SM200-0031-01	BLOCK, HINGE	4
6	SM200-0032-01	BLOCK, LATCH PIN	4
7	SM200-0033	HANDLE	2
8	SM200-0038	PANEL, SIDE	2
9	SM200-0046	PANEL, BOTTOM	1
10	SM200-0081-01	PANEL, FRONT MT103S MODIFY	1
11	SM200-0082	PANEL, REAR	1
12	SM200-0193-01	PLATE, PROBE MT103S DW MODIFY	1
13	SM200-0204-01	PIN, PUSH w/1/4-20 NUTS	48
14	SM200-0209	BLOCK, SPACER	2
15	SM200-0214	LATCH	1
16	SM200-0291	COVER, PLEXI MT103S DUAL WELL	2
17	SM200-0665	BAR, STIFFENER MT103S	1
18	P0003	SPRING, (LC-032C-12MW)	4
19	P0010	HINGE, CARLSON MAROON 702 LH	1
20	P0011	HINGE, CARLSON MAROON 702 RH	1
21	P0022	HINGE, CARLSON BLUE 703 LH	2
22	P0023	HINGE, CARLSON BLUE 703 RH	2
23	P0034	BUMPON	4
24	P0044	HANDLE, SIDE	2
25	P0045	SPRING, PLUNGER	1
26	P0056	SPRING	12
27	SM200-0526	BUSHING, STEP	8
28	SM400-1009	STRIPPER PLATE	2

ORDERING INSTRUCTIONS

SIZES PAN — OPTIONS CODE

	5	6	7	–	8	9	10		11	12	13	14	15	
ASM-1106-				–				–						
KIT, NO LATCH, NO OPTIONS, 4"									A	W		R1		
BARE BOARD & PAN, NO UHA	B				4	0	P							04
BARE BD & PAN W/LATCH NO UHA	B	X			6	0	P							05
ESD BARE BD/PAN W/LATCH NO UHA	B	X	E		8	0	P							06
UPPER HEAD ASSEMBLY	U				S	L	P							
UPPER HEAD ASSEMBLY ESD	U		E											
PAN ASSEMBLY ONLY NO LATCH	P													
PAN ASSEMBLY ONLY W/LATCH	P	X												
COMPLETE KIT W/LATCH	X													
KIT W/LATCH ESD PLATES	X		E											
KIT W/LATCH & STRIPPER PLATE	X	T												
KIT W/LATCH/STRIPPER W/ESD PLATES	X	T	E											

OPTION CODE
A= GAS SHOCKS
W=MICROSWITCH
R1=.25 RISER BLOCKS
R3=.50 RISER BLOCKS
R5=.75 RISER BLOCKS

QTY	ASSEMBLY NUMBER	ECN	REV.	REVISION	BY	DATE	APVD
			C	UPDATED DWG	MN	11/04	

TOLERANCES UNLESS OTHERWISE SPECIFIED.
INCHES .X ± .02 .XX ± .01 .XXX± .005
ANGULAR ±1°
FRACTIONAL = STOCK SIZE
DE-BURR ALL EDGES .020 MAX.

APPROVALS	DATE
DESIGNED M. NACCI	5/22/03
DRAWN M. DOWDALL	5/22/03
CHECKED	
RELEASED M. DOWDALL	5/22/03

SCALE 1:2

SEMCO MACHINE CORPORATION
3 Kenneth Miner Drive
Wrentham, MA. 02093
(508) 384-8303

MT-103S TEST FIXTURE
DUAL WELL W/STRIPPER

DWG NO ASM-1106-XT
SHEET 1 of 1
REV. C

CAD ADMINISTERED CHANGES ONLY
THIRD ANGLE PROJECTION

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