



ITEM	PART NUMBER	DESCRIPTION	QTY
1	SM200-0027	HINGE	3
2	SM200-0028	BLOCK, PIVOT LATCH	2
3	SM200-0029	LATCH, CAPTIVATING	4
4	SM200-0030	ARM, PIVOT	4
5	SM200-0031-01	BLOCK, HINGE	4
6	SM200-0032-01	BLOCK, LATCH PIN	4
7	SM200-0033	HANDLE	2
8	SM200-0038	PANEL, SIDE	2
9	SM200-0046	PANEL, BOTTOM	1
10	SM200-0081-01	PANEL, FRONT MT103S MODIFY	1
11	SM200-0082	PANEL, REAR	1
12	SM200-0193	PLATE, PROBE MT103S DW MODIFY	1
13	SM200-0204-01	PIN, PUSH w/1/4-20 NUTS	48
14	SM200-0209	BLOCK, SPACER	2
15	SM200-0214	LATCH	1
16	SM200-0291	COVER, PLEXI MT103S DUAL WELL	2
17	SM200-0665	BAR, STIFFENER MT103S	1
18	P0003	SPRING, (LC-032C-12MW)	4
19	P0010	HINGE, CARLSON MAROON 702 LH	1
20	P0011	HINGE, CARLSON MAROON 702 RH	1
21	P0022	HINGE, CARLSON BLUE 703 LH	2
22	P0023	HINGE, CARLSON BLUE 703 RH	2
23	P0034	BUMPON	4
24	P0044	HANDLE, SIDE	2
25	P0045	SPRING, PLUNGER	1

ORDERING INSTRUCTIONS	SIZES PAN					OPTIONS CODE					
	5	6	7	8	9	10	11	12	13	14	15
ASM-1106-											
KIT, NO LATCH, NO OPTIONS, 4"											
BARE BOARD & PAN, NO UHA	B					4	0	P			04
BARE BD & PAN W/LATCH NO UHA	B	X				6	0	P			05
ESD BARE BD/PAN W/LATCH NO UHA	B	X	E			8	0	P			06
UPPER HEAD ASSEMBLY	U					S	L	P			
UPPER HEAD ASSEMBLY ESD	U		E								
PAN ASSEMBLY ONLY NO LATCH	P										
PAN ASSEMBLY ONLY W/LATCH	P	X									
COMPLETE KIT W/LATCH	X										
KIT W/LATCH ESD PLATES	X		E								
KIT W/LATCH & STRIPPER PLATE	X	T									
KIT W/LATCH/STRIPPER W/ESD PLATES	X	T	E								

OPTION CODE
A= GAS SHOCKS
W=MICROSWITCH
R1=.25 RISER BLOCKS
R3=.50 RISER BLOCKS
R5=.75 RISER BLOCKS

SEMCO PROPRIETARY

QTY	ASSEMBLY NUMBER	ECN	REV.	DATE	REVISION	BY	DATE	APVD
				5/22/03		M. NACCI		
				5/22/03		M. DOWDALL		
				5/22/03		M. DOWDALL		

TOLERANCES UNLESS OTHERWISE SPECIFIED:
 INCHES .X ± .02 ANGULAR ±1°
 .XX ± .01
 .XXXX.005
 FRACTIONAL = STOCK SIZE
 DE-BURR ALL EDGES .020 MAX.
 CAD ADMINISTERED CHANGES ONLY
 THIS DRAWING IS THE PROPERTY OF SEMCO CORPORATION. IT IS LOANED TO THE UNDERSIGNED AND IS NOT TO BE REPRODUCED OR COPIED IN ANY MANNER WITHOUT THE WRITTEN CONSENT OF SEMCO.
 SCALE 1:2
 DWG NO. ASM-1106-X
 SHEET 1 OF 1
 REV. C