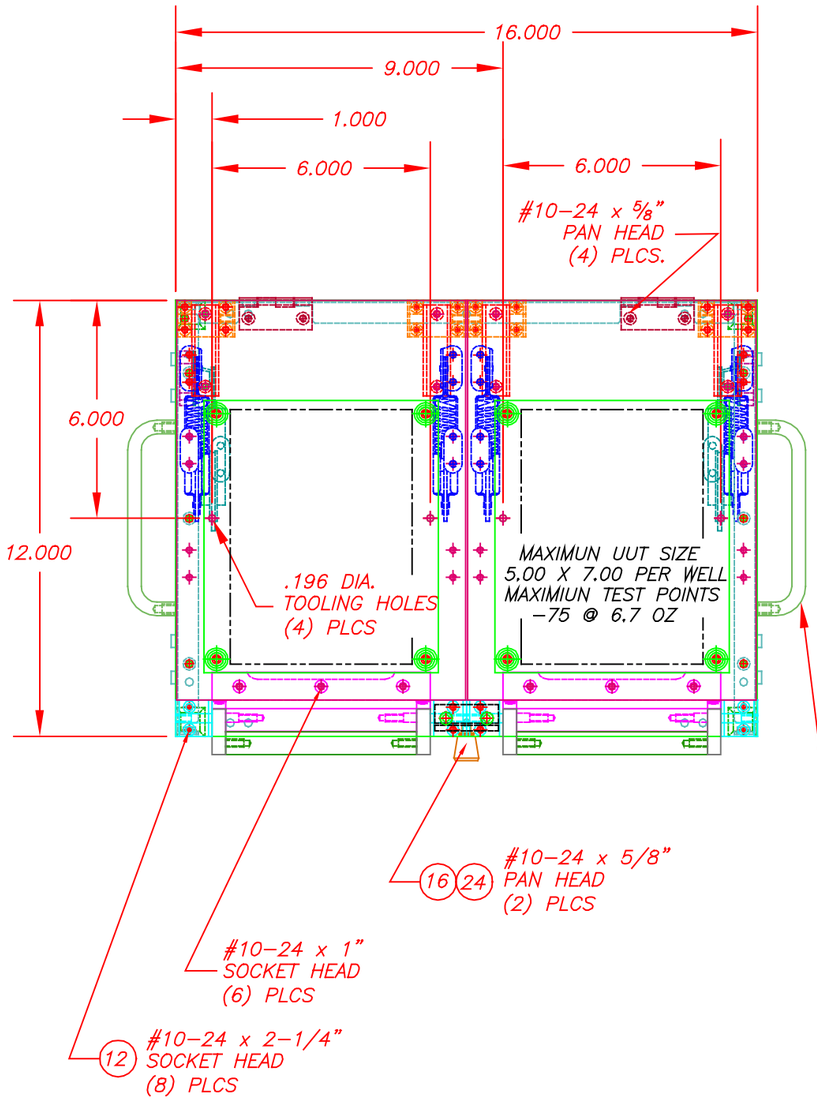

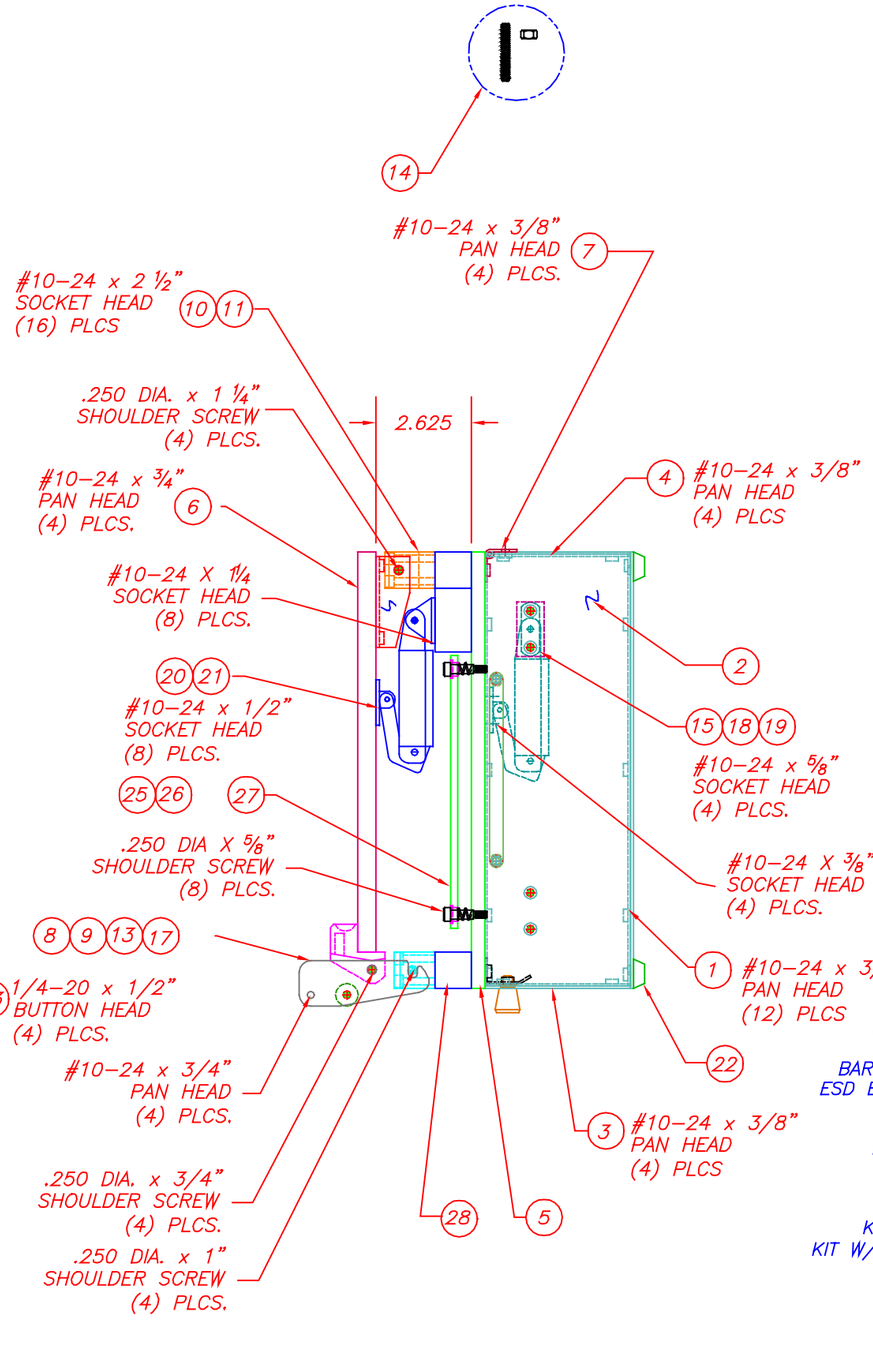

ITEM	PART NUMBER	DESCRIPTION	QTY
1	SM400-0037	PANEL, BOTTOM	1
2	SM400-0022	PANEL, SIDE	2
3	SM400-0048-01	PANEL, FRONT MOD	1
4	SM400-0049	PANEL, REAR	1
5	SM400-0360-01	PLATE, PROBE	1
6	SM400-0361	COVER, PLEXI	2
7	SM200-0027	HINGE	2
8	SM200-0028	BLOCK, PIVOT LATCH	2
9	SM200-0029	LATCH, CAPTIVATING	4
10	SM200-0030	ARM, PIVOT	4
11	SM200-0031-01	BLOCK, HINGE	4
12	SM200-0032-01	BLOCK, LATCH PIN	4
13	SM200-0033	HANDLE	2
14	SM200-0204-01	PIN, PUSH w/1/4-20 NUTS	36
15	SM200-0209	BLOCK, SPACER	2
16	SM200-0214	LATCH	1
17	P0003	SPRING (LC-032C-12MW)	4
18	P0008	HINGE, CARLSON 702 LEFT	1
19	P0009	HINGE, CARLSON 702 RIGHT	1
20	P0020	HINGE, CARLSON 703 LEFT	2
21	P0021	HINGE, CARLSON 703 RIGHT	2
22	P0034	BUMPON	4
23	P0044	HANDLE, SIDE	2
24	P0045	SPRING, PLUNGER	1
25	P0056	SPRING	8
26	SM200-0526	BUSHING, STEP	8
27	SM400-0870	PLATE, STRIPPER	2
28	ASM-1208-07	1.000 RISER BLOCK SET	1

ORDERING INSTRUCTIONS

	PAN SIZES 5	6	7	–	8	9	10		OPTIONS CODE 11	12	13	14
ASM-1104-				–				–				
KIT, NO LATCH, NO OPTIONS, 4" BARE BOARD & PAN, NO UHA					2	5	P		A	W	H	R1
BARE BD & PAN W/LATCH NO UHA	B				4	0	P					
ESD BARE BD/PAN W/LATCH NO UHA	B	X			6	0	P					
UPPER HEAD ASSEMBLY	B	X	E									
UPPER HEAD ASSEMBLY ESD	U				S	L	P					
PAN ASSEMBLY ONLY NO LATCH	U		E									
PAN ASSEMBLY ONLY W/LATCH	P											
COMPLETE KIT W/LATCH	P	X										
KIT W/LATCH ESD PLATES	X											
KIT W/LATCH & STRIPPER PLATE	X		E									
KIT W/LATCH/STRIPPER W/ESD PLATES	X	T										
	X	T	E									

OPTION CODE
A= GAS SHOCKS
W=MICROSWITCH
H=EXTENDED HANDLE
R1=.25 RISER BLOCKS
R3=.50 RISER BLOCKS
R5=.75 RISER BLOCKS

QTY	ASSEMBLY NUMBER	ECN	REV.	REVISION	BY	DATE	APVD
			C	UPDATED DWG	MN	11/04	

TOLERANCES UNLESS OTHERWISE SPECIFIED: INCHES .X ± .02, .XX ± .01, .XXX±.005, FRACTIONAL = STOCK SIZE, DE-BURR ALL EDGES .020 MAX. ANGULAR ±1°

CAD ADMINISTERED CHANGES ONLY

THIRD ANGLE PROJECTION

APPROVALS	DATE
DESIGNED M. NACCI	8/22/95
DRAWN M. DOWDALL	6/12/03
CHECKED	
RELEASED M. DOWDALL	6/12/03

SCALE 1:2

SEMCO MACHINE CORPORATION
3 Kenneth Welker Drive
Wrentham, MA. 02093
(508) 384-8303

MT102S TEST FIXTURE
DUAL WELL W/STRIPPER

DWG NO ASM-1104-XT | SHEET 1 of 1 | REV. C

SEMCO PROPRIETARY

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