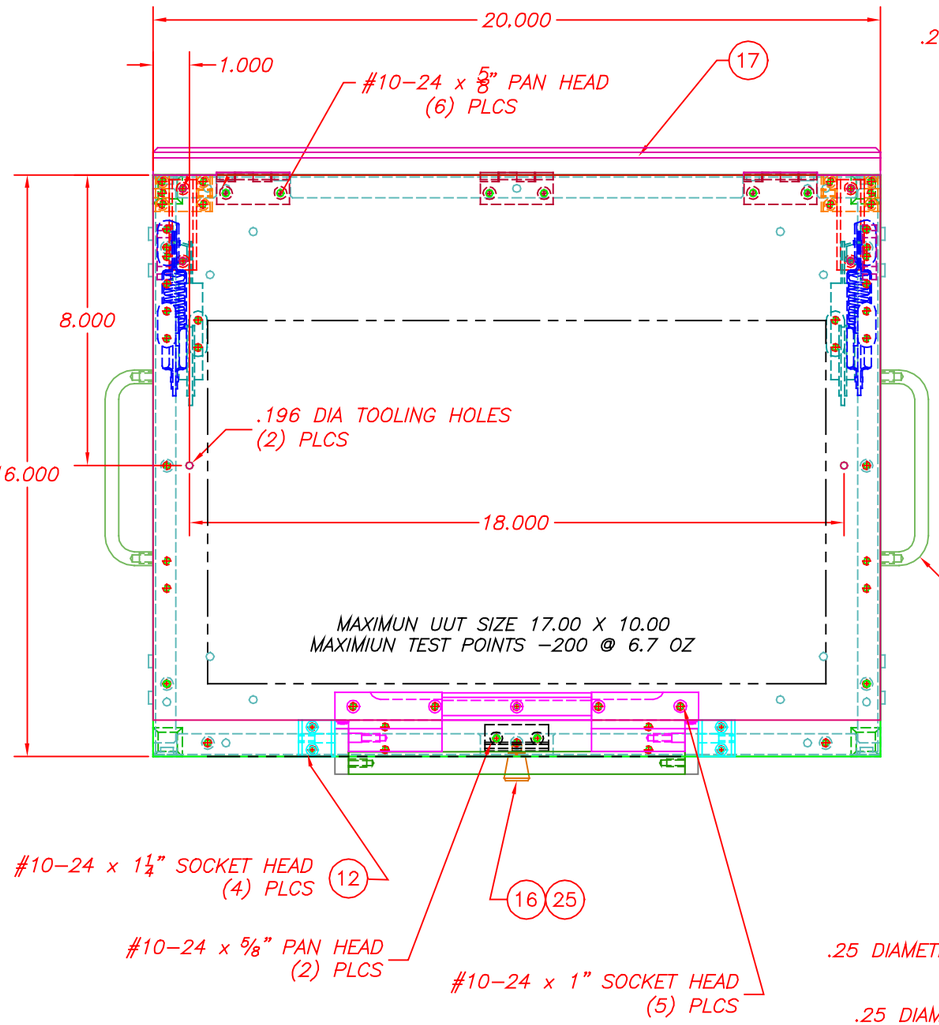
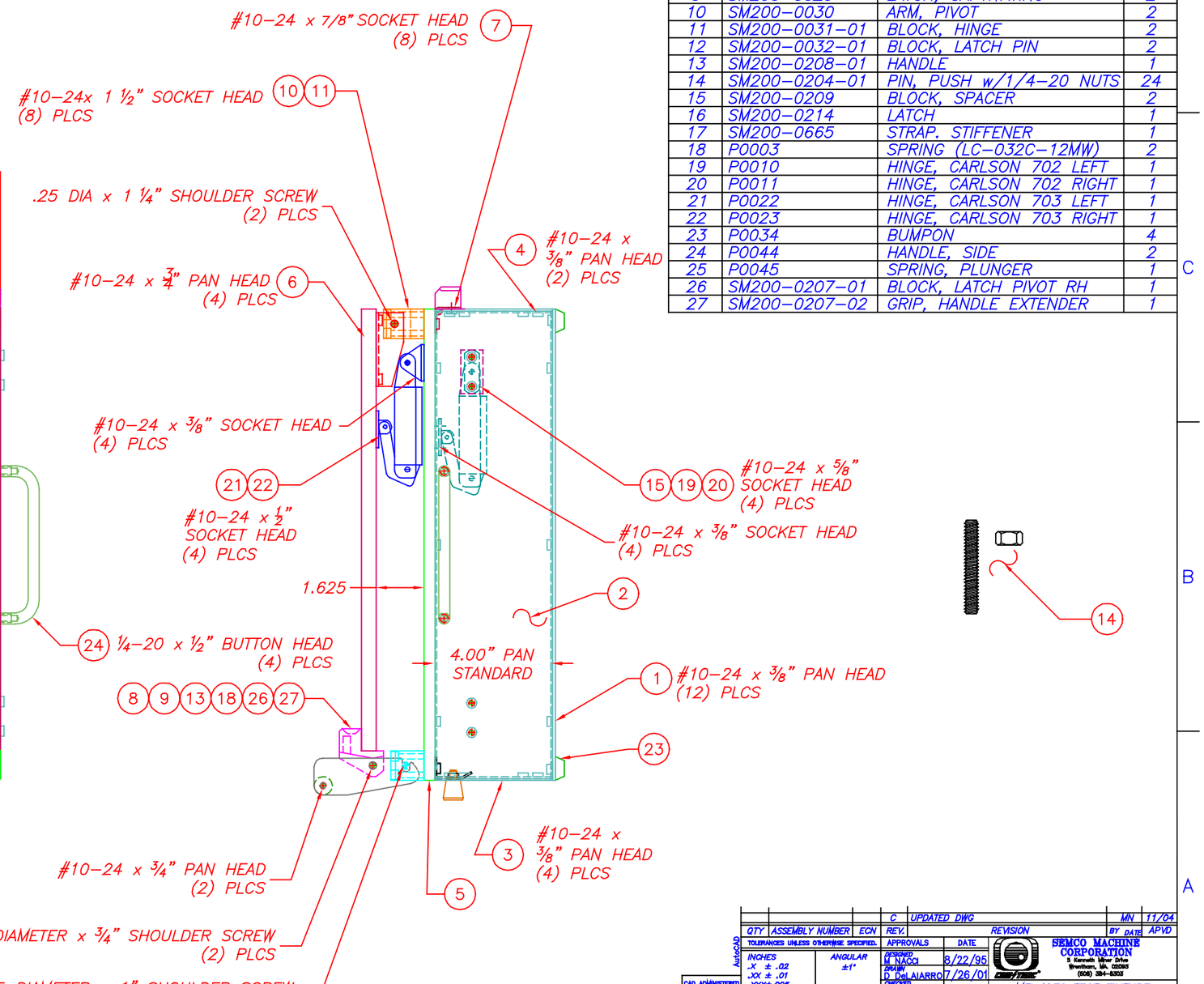
ORDERING INSTRUCTIONS

	5	6	7	–	8	9	10		11	12	13	14
ASM–1006–				–				–				
									A	W		R1
KIT, NO LATCH, NO OPTIONS, 4" BARE BOARD & PAN, NO UHA	B				4	0	P					
BARE BD & PAN W/LATCH NO UHA	B	X			6	0	P					
ESD BARE BD/PAN W/LATCH NO UHA	B	X	E		8	0	P					
UPPER HEAD ASSEMBLY	U				S	L	P					
UPPER HEAD ASSEMBLY ESD	U		E									
PAN ASSEMBLY ONLY NO LATCH	P											
PAN ASSEMBLY ONLY W/LATCH	P	X										
COMPLETE KIT W/LATCH	X											
KIT W/LATCH ESD PLATES	X		E									
KIT W/LATCH & STRIPPER PLATE	X	T										
KIT W/LATCH/STRIPPER W/ESD PLATES	X	T	E									

OPTION CODE
A= GAS SHOCKS
W=MICROSWITCH
R1=.25 RISER BLOCKS
R3=.50 RISER BLOCKS
R5=.75 RISER BLOCKS
R7=1.00 RISER BLOCKS

ITEM	PART NUMBER	DESCRIPTION	QTY
1	SM400–0046	PANEL, BOTTOM	1
2	SM400–0038	PANEL, SIDE	2
3	SM400–0081–01	PANEL, FRONT MOD	1
4	SM400–0082	PANEL, REAR	1
5	SM400–0075	PLATE, PROBE	1
6	SM400–0018	COVER, PLEXI	1
7	SM200–0027	HINGE	3
8	SM200–0207	BLOCK, PIVOT LATCH LH	1
9	SM200–0029	LATCH, CAPTIVATING	2
10	SM200–0030	ARM, PIVOT	2
11	SM200–0031–01	BLOCK, HINGE	2
12	SM200–0032–01	BLOCK, LATCH PIN	2
13	SM200–0208–01	HANDLE	1
14	SM200–0204–01	PIN, PUSH w/1/4–20 NUTS	24
15	SM200–0209	BLOCK, SPACER	2
16	SM200–0214	LATCH	1
17	SM200–0665	STRAP. STIFFENER	1
18	P0003	SPRING (LC–032C–12MW)	2
19	P0010	HINGE, CARLSON 702 LEFT	1
20	P0011	HINGE, CARLSON 702 RIGHT	1
21	P0022	HINGE, CARLSON 703 LEFT	1
22	P0023	HINGE, CARLSON 703 RIGHT	1
23	P0034	BUMPON	4
24	P0044	HANDLE, SIDE	2
25	P0045	SPRING, PLUNGER	1
26	SM200–0207–01	BLOCK, LATCH PIVOT RH	1
27	SM200–0207–02	GRIP, HANDLE EXTENDER	1





SEMCO PROPRIETARY

QTY	ASSEMBLY NUMBER	ECN	REV.	REVISION	BY	DATE
			C	UPDATED DWG	MN	11/04

TOLERANCES UNLESS OTHERWISE SPECIFIED:
INCHES .X ± .02 .XX ± .01 .XXX± .005
ANGULAR ±1°
FRACTIONAL = STOCK SIZE
DE–BURR ALL EDGES .020 MAX.

APPROVALS	DATE
DESIGNED M NACCI	8/22/95
DRAWN D DeLAIARRO	7/26/01
CHECKED	
RELEASED M NACCI	8/22/95

CAD ADMINISTERED CHANGES ONLY
THIRD ANGLE PROJECTION

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MT–103S TEST FIXTURE
W/LATCH ASSEMBLY

SCALE 1:2 | DWG NO ASM–1006–X | SHEET 1 of 1 | REV. C