ORDERING INSTRUCTIONS

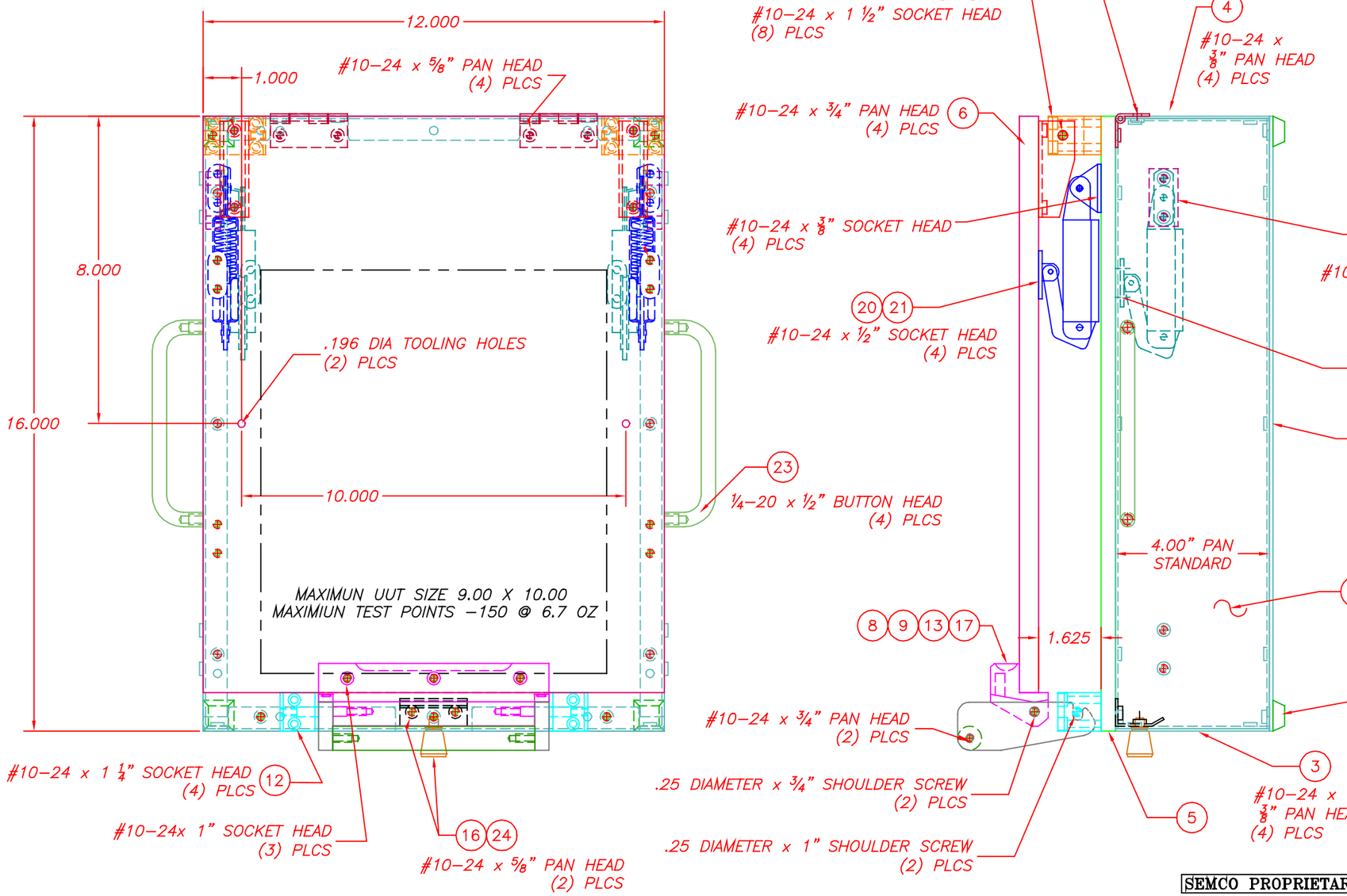
	5	6	7	–	8	9	10		11	12	13	14
ASM–1003–				–				–				
KIT, NO LATCH, NO OPTIONS, 4"					2	5	P		A	W	H	R1
BARE BOARD & PAN, NO UHA	B				4	0	P					
BARE BD & PAN W/LATCH NO UHA	B	X										
ESD BARE BD/PAN W/LATCH NO UHA	B	X	E		8	0	P					
UPPER HEAD ASSEMBLY	U											
UPPER HEAD ASSEMBLY ESD	U		E									
PAN ASSEMBLY ONLY NO LATCH	P											
PAN ASSEMBLY ONLY W/LATCH	P	X										
COMPLETE KIT W/LATCH	X											
KIT W/LATCH ESD PLATES	X		E									
KIT W/LATCH & STRIPPER PLATE	X	T										
KIT W/LATCH/STRIPPER W/ESD PLATES	X	T	E									

PAN SIZES

OPTIONS CODE

OPTION CODE
A= GAS SHOCKS
W=MICROSWITCH
H=EXTENDED HANDLE
R1=.25 RISER BLOCKS
R3=.50 RISER BLOCKS
R5=.75 RISER BLOCKS
R7=1.00 RISER BLOCKS

ITEM	PART NUMBER	DESCRIPTION	QTY
1	SM400–0037	PANEL, BOTTOM	1
2	SM400–0038	PANEL, SIDE	2
3	SM400–0039–01	PANEL, FRONT MOD	1
4	SM400–0040	PANEL, REAR	1
5	SM400–0041	PLATE, PROBE	1
6	SM400–0042	COVER, PLEXI	1
7	SM200–0027	HINGE	2
8	SM200–0028	BLOCK, PIVOT LATCH	1
9	SM200–0029	LATCH, CAPTIVATING	2
10	SM200–0030	ARM, PIVOT	2
11	SM200–0031–01	BLOCK, HINGE	2
12	SM200–0032–01	BLOCK, LATCH PIN	2
13	SM200–0033	HANDLE	1
14	SM200–0204–01	PIN, PUSH w/1/4–20 NUTS	18
15	SM200–0209	BLOCK, SPACER	2
16	SM200–0214	LATCH	1
17	P0003	SPRING (LC–032C–12MW)	2
18	P0008	HINGE, CARLSON 702 LEFT	1
19	P0009	HINGE, CARLSON 702 RIGHT	1
20	P0022	HINGE, CARLSON 703 LEFT	1
21	P0023	HINGE, CARLSON 703 RIGHT	1
22	P0034	BUMPON	4
23	P0044	HANDLE, SIDE	2
24	P0045	SPRING, PLUNGER	1



SEMCO PROPRIETARY

QTY	ASSEMBLY NUMBER	ECN	REV.	REVISION	BY	DATE	APVD
	ASM–1003–X		C	UPDATED DWG	MN	11/04	

TOLERANCES UNLESS OTHERWISE SPECIFIED.
INCHES .X ± .02 .XX ± .01 .XXX±.005 FRACTIONAL = STOCK SIZE DE–BURR ALL EDGES .020 MAX.
ANGULAR ±1°

APPROVALS / DATE
DESIGNED M NACCI 8/22/95
DRAWN D DELAIARRO 6/19/01
CHECKED
RELEASED M NACCI 8/22/95

SEMCO MACHINE CORPORATION
3 Kenneth Miner Drive
Wrentham, MA 02093
(508) 384-8303

MT–102 TEST FIXTURE w/LATCH ASSEMBLY

SCALE 2:3 | DWG NO ASM–1003–X | SHEET 1 of 1 | REV. C

CAD ADMINISTERED CHANGES ONLY

THIRD ANGLE PROJECTION

AutoCAD

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