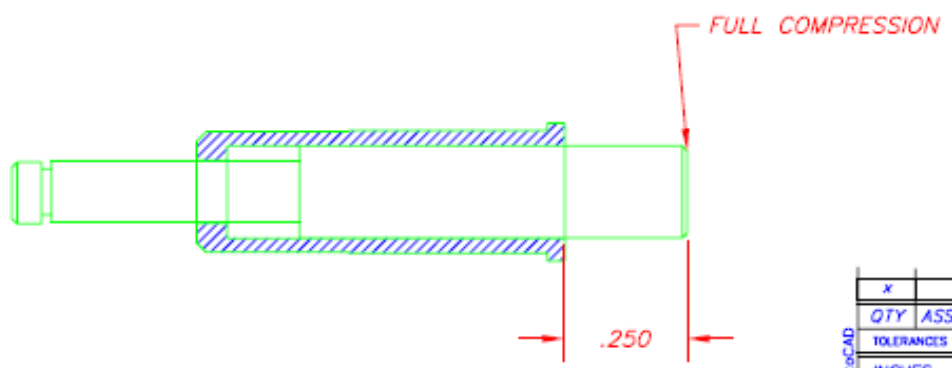
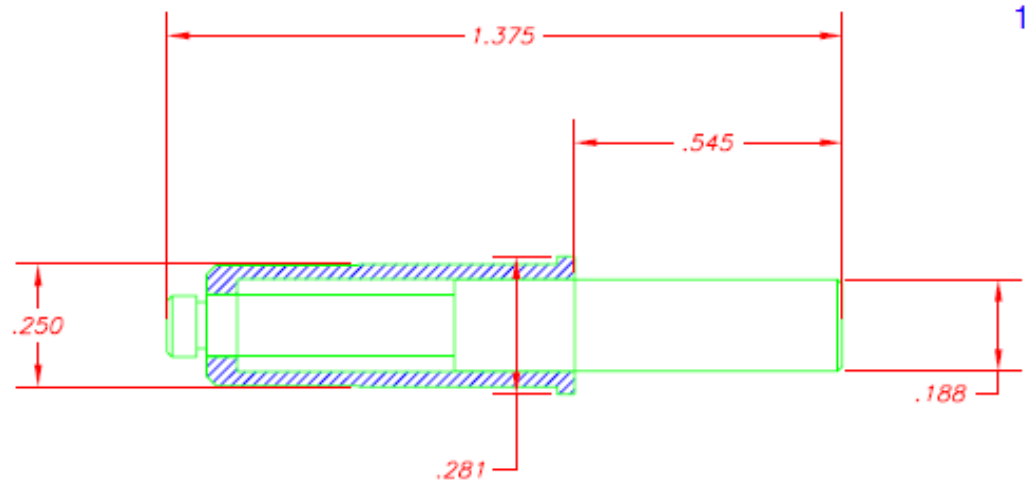

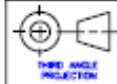


P\N	MATERIAL	MATERIAL DESCRIPTION	FINISH	REMARKS

NOTES:
1. DRILL HOLE SIZE .250 +/- .0005



SEMCO PROPRIETARY

x	ASM No.	A	FIRST ISSUE		
QTY	ASSEMBLY NUMBER	ECN	REV.	REVISION	BY DATE APVD
TOLERANCES UNLESS OTHERWISE SPECIFIED:			APPROVALS	DATE	 SEMCO MACHINE CORPORATION 3 Kenneth Wier Drive Wrentham, MA 02093 (508) 364-8303
INCHES	ANGULAR	DESIGNED		1/14/02	
.X ± .02	±1°	F.J. HOLMES			
.XX ± .01		DRAWN		1/14/02	
.XXX ± .005		M. DOWDALL			
FRACTIONAL = STOCK SIZE			CHECKED		SPRING LOADED TP 1.1250 L W/ #4-40 TAP
DE-BURR ALL EDGES .020 MAX.			RELEASED	1/14/02	
CAD ADMINISTERED CHANGES ONLY			SCALE		DWG NO
			4:1		ASM-0076-02A
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					REV. A