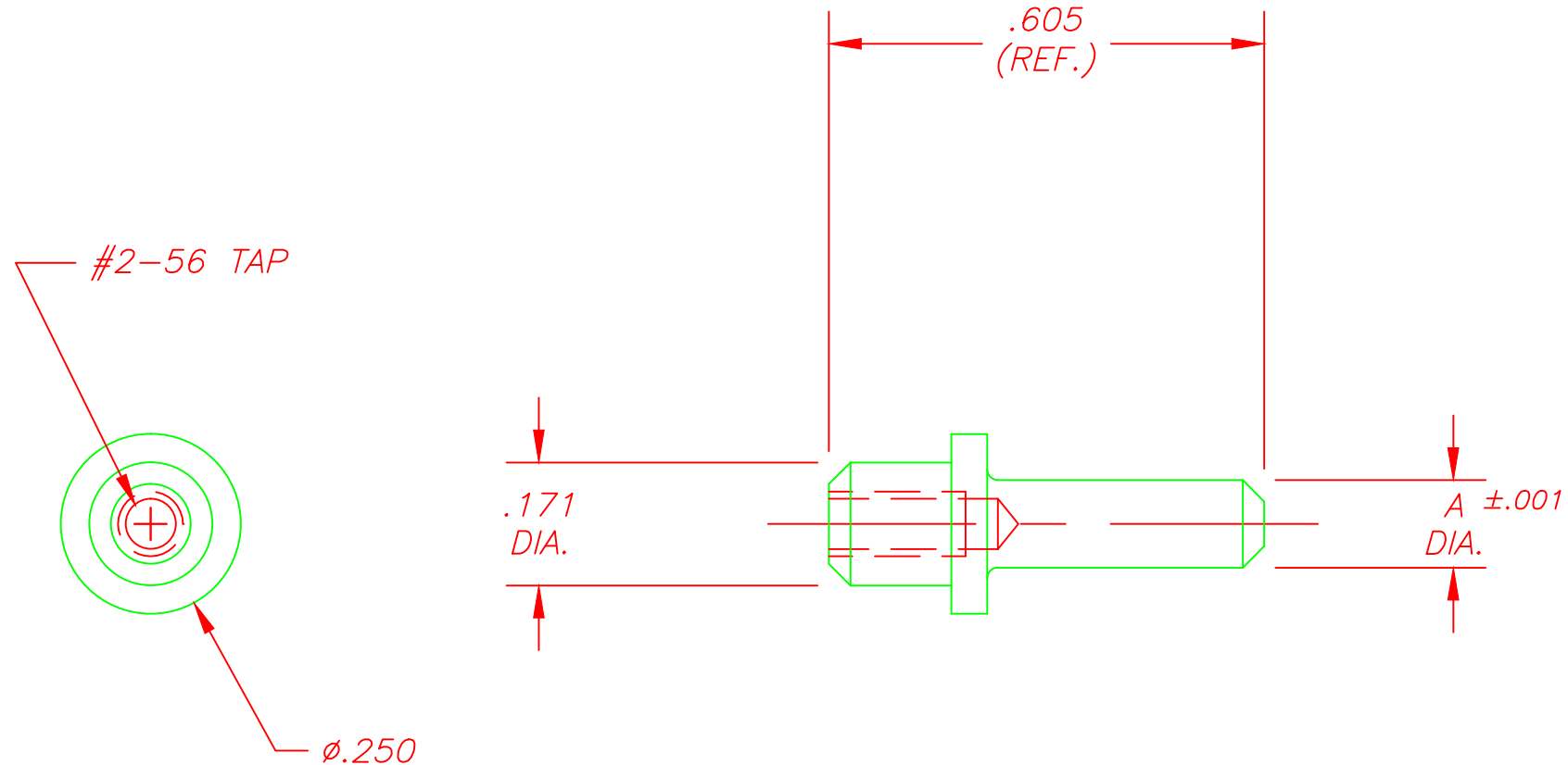


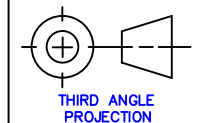
P\N	MATERIAL	MATERIAL DESCRIPTION	FINISH	REMARKS
	416 ST'L. STEEL	.250 DIA STOCK		




P/N	"A" DIA.	AVAILABILITY
-01	.122	STOCK
-02	.137	AVAILABLE UPON REQUEST
-03	.156	STOCK
-04	.177	STOCK
-05	.183	STOCK
-06	.215	AVAILABLE UPON REQUEST
-07	.230	STOCK
-08	.250	STOCK

SEMCO PROPRIETARY

CAD ADMINISTERED
CHANGES ONLY



AutoCAD

x	ASM No.	A	FIRST ISSUE			
QTY	ASSEMBLY NUMBER	ECN	REV.	REVISION	BY DATE	APVD
TOLERANCES UNLESS OTHERWISE SPECIFIED.			APPROVALS	DATE		
INCHES .X ± .02 .XX ± .01 .XXX ± .005		ANGULAR ±1°		DESIGNED E.H.	5/15/91	 SEMCO MACHINE CORPORATION 5 Kenneth Miner Drive Wrentham, MA. 02093 (508) 384-8303
FRACTIONAL = STOCK SIZE DE-BURR ALL EDGES .020 MAX.		CHECKED		DRAWN M. DOWDALL	7/23/02	
		RELEASED M. DOWDALL		7/23/02	PIN, TOOLING SHORT	
			SCALE	DWG NO	SHEET	REV.
			4:1	SM200-0094-XX	1 OF 1	A